# Design and Operation of Optical Fiber for Mass Measuring Instrument with Bending Power Loss Principle

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# ABSTRACT

Utilization fiber optics macro-bending will be useful for non-destructive applications, such as a mass measurement device. This research, therefore, analyzes the fiber optic power loss due to macro bending by mass loading and explores its possible application as an instrument of mass scale. A single-mode fiber (SMF) with a core diameter of 8.2 $\mu$ m and laser with a wavelength of 1310 nm and 1550 nm are used in this work. Moreover, an optical power meter with a sensitivity of 0.01dBm is applied as the detector while power loss is determined using nine bending cylinders that can produce eighteen bends with a roundtrip system. It is obtained a correlation coefficient  $R^2$  of 0.9910 and 0.9959 corresponding to a sigmoid of 4 parameters for two-wavelength sources of 1310nm and 1550nm, respectively. The results showed mass suppression can produce a power loss with a relatively small error of 19.60%, 11.23%, 0.20%, 3.74%, and 9.36% for mass 300g, 600g, 100 g, 1400g, and 1800g, respectively.

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#### 1. INTRODUCTION

The use of optical fiber as a data transmission medium cannot be associated with the power losses causing loss of signal. There are some inevitable ones, however, and an example involves macro bending-related cases where optical fiber is tangled with a radius larger than the core radius [1]. This further leads to variations in the core and cladding refractive index to produce changes in the direction of light propagation which consequently causes power losses [2]. It is important to note that the amount of the power lost is proportional to the level of curvature received by the optical fibers and this means it is possible to obtain the desired amount through the adjustment of curve magnitude [3]. Moreover, since it is possible to produce the curvature by loading the mass, the amount incurred is also proportional to this mass. This, therefore, means power loss has the potential to be used as a mass measurement instrument but the process requires several criteria including range, sensitivity, and accuracy to ensure efficiency [4]. This fiber-optic measuring instrument offers several benefits, including electromagnetic resistance [5] and electrical interference [6].

The macro-bending in the communication system produces power losses [7] as a side effect but these are utilized as a basic principle for the production of the mass-scale instrument. This involves the deliberate creation of a macro-bending to cause to make fiber optic lose power and this loss increases with the level of

the bending. However, as previously stated, there is a direct relation between bending and mass loading such that the imposition of a greater load leads to the loss of more power [8].

This research was conducted to investigate the power loss in a single-mode fiber by using macrobending as a mass scales instrument. However, the instrument was tested for eligibility by loading it with different masses. Moreover, the power loss was increased by making two optical fiber lines with a roundtrip system which allowed the nine curved cylinders designed to produce eighteen curves. This was necessary to increase the sensitivity of the instrument without increasing its dimensions.

## 2. RESEARCH METHOD

## 2.1. Light propagation in fiber optics

Figure 1 shows the macro-bending in the optical fiber causes the normal lines to change in position. For example, when the angle of the incident ray is smaller than the critical angle, the ray is projected out of the core [9]. This bending occurs only if the optical fiber is warped beyond the critical radius of the curvature due to a significant change in the amount of power loss which is calculated [10] using the following Equation [11]:



Figure 1. Light propagation inside fiber optic core due to macro-bending [9].

$$R_{c} = \frac{20\lambda}{(n_{1} - n_{2})^{\frac{3}{2}}} \left(2.748 - 0.996\frac{\lambda}{\lambda_{c}}\right)^{-3}$$
(1)

where  $R_c$  is the critical radius,  $n_1$  is the core refractive index,  $n_2$  is the cladding refractive index,  $\lambda$  is the transmission wavelength, and  $\lambda_c$  is the cut-off wavelength of single-mode fiber (SMF) which is 1260nm.

The bending compresses the inside of the SMF and attracts the outer part longer to change the density of the material. This further causes a change in the refractive index in SMF and consequently in the trajectory of a beam of light. However, the magnitude of changes in the refractive index of the cladding and core can be calculated using Equations (2) and (3) respectively [12].

$$n_{clad}' = n_{clad} \left( 1 + \frac{a}{R_{eff}} \right)$$
(2)

$$n'_{core} = n_{core} \left( 1 + \frac{a}{R_{eff}} \right)$$
(3)

where  $R_{eff}$  is the effective curvature radius and for optical fiber silica (SiO<sub>2</sub>) it is 1.28*R*. The factor 1.28 is the elasto-optic correction factor [13].

Geometrical change in fiber optic due to macro bending leads to a change in the propagation of light [14, 15] and is calculated using Equation (4) [16].

$$L = 10 \log\left(\frac{P_i}{P_o}\right) \tag{4}$$

where  $P_i$  is the input power and  $P_o$  is the output power.

# 2.2. Prototype design

The optical experiment was conducted on the SMF with the core and cladding refractive indices recorded to be 1.6499 and 1.6440, respectively. The power loss was analyzed using a mass loading in a range of 50-2000g with a 50g increament. Moreover, the design and schematic diagram of the mass scale are presented in Figures 2 and 3 respectively.



Figure 2. Schematic diagram of the prototype



Figure 3. Mass scale instrument design.

This mass-scale instrument consists of nine curved cylinders with a radius of 8mm causing power losses with five fixed to be static at the bottom and four fixed to be dynamic at the top. Moreover, the SMF was produced with a roundtrip system to improve the number of power losses without increasing the number of curved cylinders as previously described. This design was expected to increase the sensitivity of the instrument without increasing its geometry.

An increase in power loss was observed as a load with a certain mass was placed on the top of the scale instrument because the cylinder located there was pressed down. The result found in the middle of the warping was calculated using Equation (4). Meanwhile, the model was created using SigmaPlot® to predict the relationship between power losses and the mass while the level of accuracy of the equation formulated was

determined using the correlation coefficient  $R^2$  such that as its value approaches 1, the result of the equation becomes more accurate.

## 3. RESULTS AND DISCUSSION

# 3.1. Measurement ranges

The mass was measured by dividing the changes in the output power by the input power due to the mass loading on the scale instrument with the state of reference set before it was loaded. In this situation, the SMF that has not experienced curvature was used as the calibrating instrument while the effects of the power losses were measured on two-wavelength variations of 1310nm and 1550nm. For the first variation of 1310nm, the results showed a very small power loss approximated at 0.01dB for every additional 50g mass and this means the scale was unstable. This was associated with the 8mm radius of the curved cylinder which was adjudged not to be suitable for the wavelength. The average power losses due to the mass loading from the five measurements are shown in Figure 4.



Figure 4. Power losses due to mass loading at a wavelength source of 1310nm

The dotted graph is the average data from the five measurements while the solid one is the model created to predict experimental data and the result obtained for the 1310nm wavelength was calculated using Equation (5),

$$M = -130 \ln\left(\frac{0.12 - L_m}{3595L_m - 13.66}\right) \tag{5}$$

where M is the mass of the desired load (g) and  $L_m$  is the power loss due to macro-bending (dB).



Figure 5. Power losses due to mass loading at a wavelength of 1550nm

Figure 5 describes the power losses at 1550nm and the results showed the data generated were stable in comparison with those of 1310nm and produced a quite significant change in power losses approximated at

0.4dB for every 50g increment and this means it is possible to use this wavelength source in measuring mass scale. The predicted results obtained at this wavelength was calculated using Equation (6),

$$M = -268 \ln\left(\frac{8.34 - L_m}{31L_m + 18.17}\right) \tag{6}$$

The graph model was set in the form of a sigmoid with 4 parameters and was observed to have reached a saturation state at a certain point where there was no change in the measured variable. For 1310nm, it was achieved at the masses above 1,500g as indicated by the lack of change or a possible decrease in the power losses as the mass increased. This quick attainment of saturation at his wavelength was associated with the very small power losses change recorded for each additional mass [17]. Meanwhile, at 1550nm, it was achieved at 1,900g and this was related to the balance state of the mass at the upper and lower curved cylinders. In this case, despite the continuous increase in the mass scale, significant power losses were not produced because there was no further bending of the optical fiber [18]. However, there were no significant changes in the power losses for the results obtained for masses under 500g due to the lack of variations in the refractive index because the optical fiber had not experienced optical strain. A bending factor was recorded and this produced a very low power loss [19].



Figure 6. Changes in power losses due to mass loading at a wavelength of 1310nm and 1550nm

The change in power losses at a wavelength of 1550nm was found to be greater than at 1310nm for the same increment of mass, as depicted in Figure 6. This shows wavelength influences the change in power losses. The use of a greater wavelength led to the loss of more light in the optical fiber core due to the structural changes in the material caused by the macro curvature and this further led to the production of smaller output power. The phenomenon has also been reported to be caused by the scattering [20] and absorption of infrared light by the molecule itself [21].

The changes in the power losses indicated the beginning of the measurements for the masses above 500g. Mechanically, the fiber strain occurred when the load reached 500g below which was not effectively suppressed thereby causing small changes in power losses. Meanwhile, the increase in the mass was observed to have led to an increase in the power loss which further caused the pressing of more spring down and a greater strain in the optical fiber [22]. However, the continuous addition of more mass beyond the strain capacity would make the optical fiber break. Moreover, the length of the optical fiber subjected to warping has also been reported to affect the number of power losses because as the length of the curve increases, more power is directly lost [23]

#### 3.2. Fitting curve and error analysis

A fitting curve of retrieved data has been done by sigmoid curve with four parameters. It is obtained a correlation coefficient  $R^2$  for 1310nm and 1550nm to be 0.9910 and 0.9959 respectively. This, therefore, means there was more sensitivity at 1550nm due to the closeness of its value to 1.

The mass scale test was also completed to determine the potential use of SMF as a measurement instrument. It was conducted at 1550nm due to its higher sensitivity and change in power loss and the results produced due to loading on the scale were converted to mass using Equation (6).



Figure 7. Mass measurement results at (a) 300g, (b) 600g, (c) 1000g, (d) 1,400g, and (e) 1,800g

Figure 7 shows 300g produced a fairly large measurement error estimated at 19.6% due to the failure to design the light mass following the scale while the best result was obtained at 1000g with the error approximated at 0.2%. Meanwhile, at 1800g, the stability of the instrument was low as indicated by the discrepancy observed 5 times but its error was quite small at 9.36%.

The measurement error is a comparison between the mass obtained from the measuring instrument with the actual value from a digital scale. It is mostly caused by several factors and an example is the uneven distribution of compressions of the four springs and this led to the occurrence of a small curvature on one side of the fiber optic and a larger one on the other side as shown in Figure 8. Moreover, the difference in the amount of warping affected the power losses produced. It can also be caused by the discrepancies between the results of the measurement and the model because the designs did not completely fit the mass measurement [24].



Figure 8. Error correction

The instrument was only effective in measuring loads with masses ranging from 600-1800g with a sensitivity of 50g and at a wavelength source of 1550nm but less effective below 600g due to the significant error observed to be more than 10%. Meanwhile, the stability of the instrument was found not to be good enough for masses above 1800g. Besides, the deviation between the measured data and the model designed was slightly large as indicated by the production of considerable measurement error [25].

#### 5. CONCLUSION

The design and operation of the mass-scale instrument using optical fiber successfully produced the change of power losses directly proportional to the weight. The sigmoid graph showed the correlation coefficient  $R^2$  for the wavelengths 1310nm and 1550nm were 0.9910 and 0.9959, respectively. The instrument was also observed to have the ability to measure the range of mass from 600-1800g with a better solution and sensitivity while the average measurement error was relatively small estimated at 10%. Despite the significance of this error, the SMF design has a great potential to be used as an alternative to optically measure mass even beyond the range.

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